

Introducing the Hydrogen Fuel Cell Ship Project

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Today's Presentation Overview

① Introduction

- Background, Schedule, Project Framework
- Development Concept

② Overview of Hydrogen Fuel Cell Ship

- Specifications (Development Results)
- Propulsion System Overview
- Hydrogen Tank Compartment

③ Overview of Hydrogen Bunkering Facility

- Specifications(Development Results)
- Energy Management



Image: Operating in Osaka Bay

①Introduction – Background(Business Strategy)

Overview of Our Business



Integrated Energy

- LPG
- Electricity sales and city gas safety services
- Gas equipment, lifestyle products
- Portable gas cooking stoves and cassette gas canisters



Industrial Gases & Machinery

- Industrial gases (e.g., air separation gases, **hydrogen**, helium)
- Gas production and supply facilities and industrial machinery



Materials

- Functional plastic products
- Resources and advanced materials
- **Metals** Electronic materials



Hydrogen Strategy

- Building a new energy market

Growing decarbonization demand

Responding to demand to implement decarbonization in business activities



H₂ KIBOU FIELD
Photo: Panasonic Corporation



HYBARI hydrogen hybrid train
Photo: East Japan Railway Company



Hydrogen cutting machine, mixed-combustion type hydrogen burner

Development initiatives for hydrogen-refueling stations

Promoting construction of hydrogen refueling stations in Japan and around the world



US hydrogen-refueling station



FC bus -adopted hydrogen-refueling station



Iwatani Cosmo Hydrogen Refueling Station
Helwailma

Iwatani holds the No.1 share of hydrogen gas in Japan. As part of our business strategy, we are working to expand the energy market. In line with this strategy, We have developed both a hydrogen fuel cell ship and a hydrogen refueling station for ships.

①Introduction – Development Schedule

FY2020~2023

FY2024

FY2025

FY2026~

Hydrogen Fuel Cell Ship



FC Ship Design and Construction



Demonstration on Experimental Ship

~Summer 2024

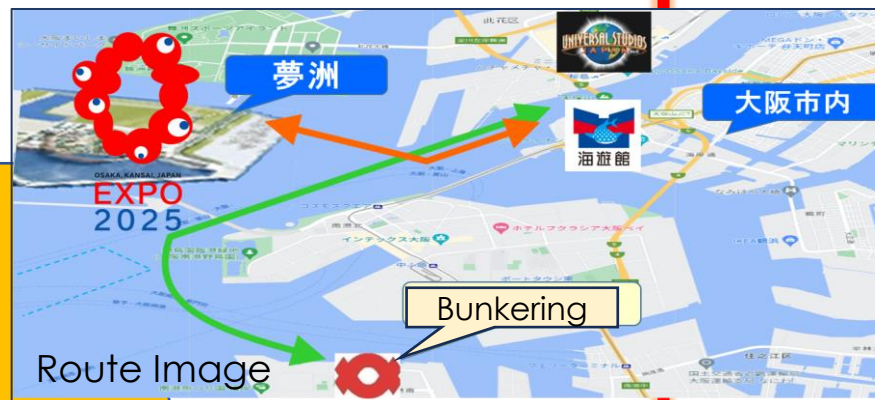
Bunkering Facility



Station Construction

Component Development

~2024.2



Route Image

Demonstration Operation with the Main Ship

~2025.4

Operation during Osaka-Kansai Expo

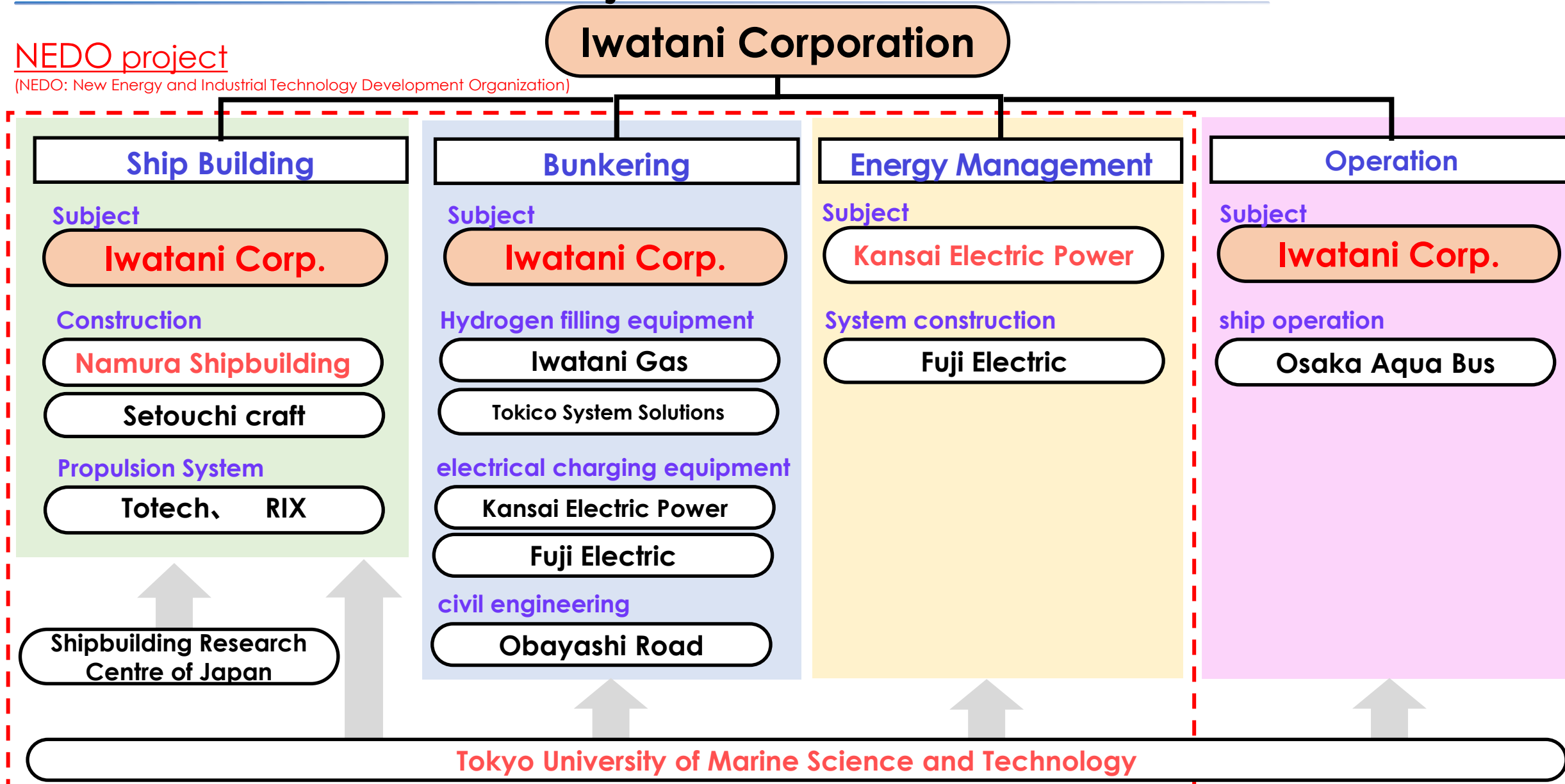
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Post-Expo Utilization and Continued Demonstration

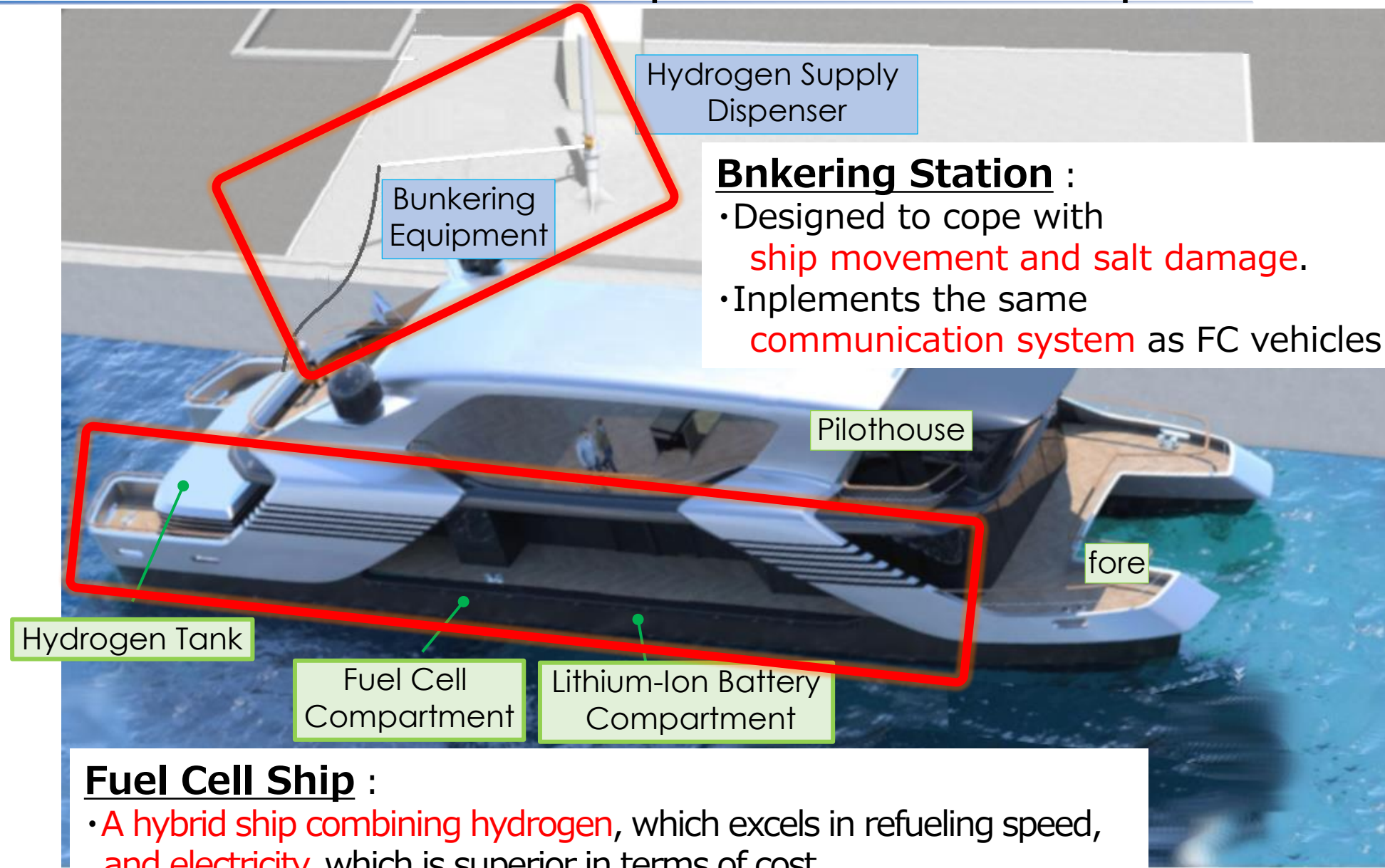
①Introduction – Project Framework

NEDO project

(NEDO: New Energy and Industrial Technology Development Organization)



①Introduction – Development Concept



②FC Ship – Specification(Development Results)

The Completed Hydrogen Fuel Cell Ship



Image: Sea trial operation

Overview

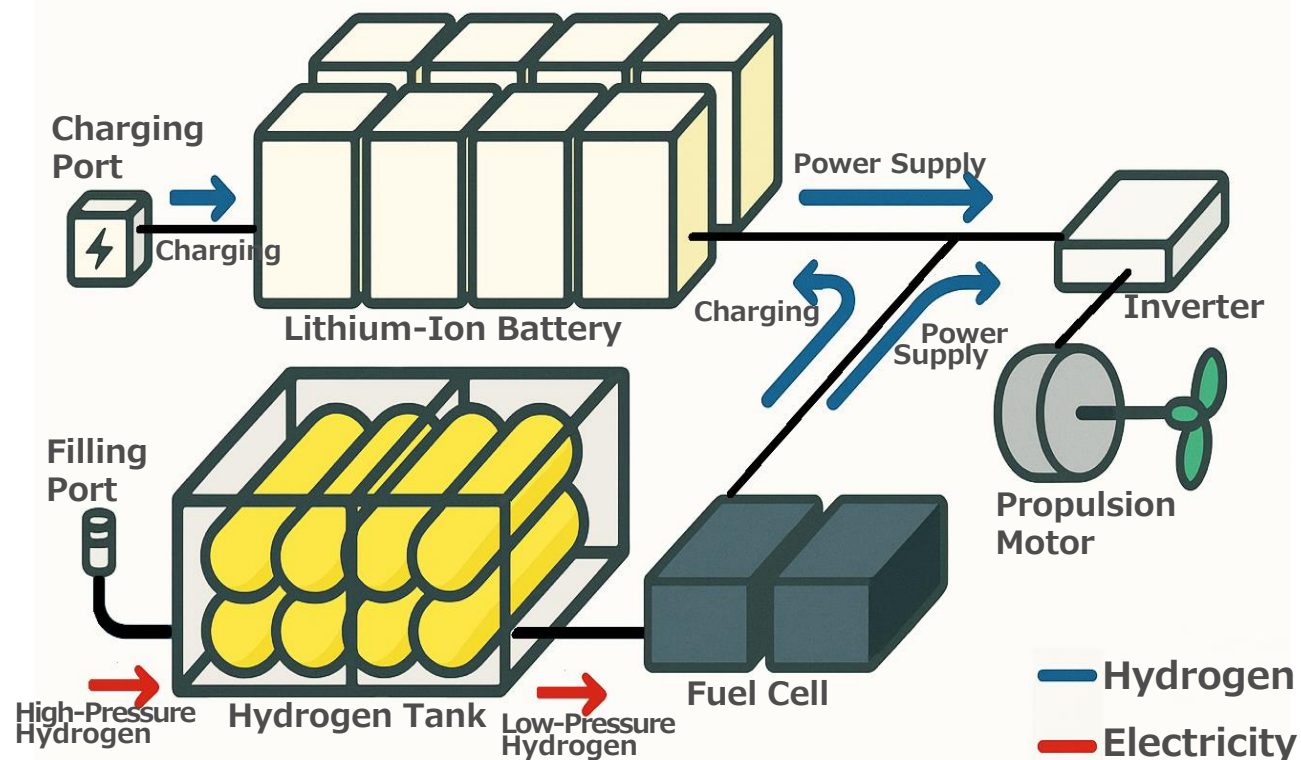
Size	Length30m x Width8m(Catamaran)
Gross Tonnage	177tons
Capacity	150passengers
Speed	10knots
Energy Sources	Hydrogen and Battery Hybrid <u>Hydrogen</u> Compressed hydrogen approx. 150kg Fuel Cell 60kW×4units <u>Battery</u> Lithium-ion battery 1,000kWh
Propulsion Output	400kW
Cruising Range	approx.130km (at 10knot)

Quintess
Video→

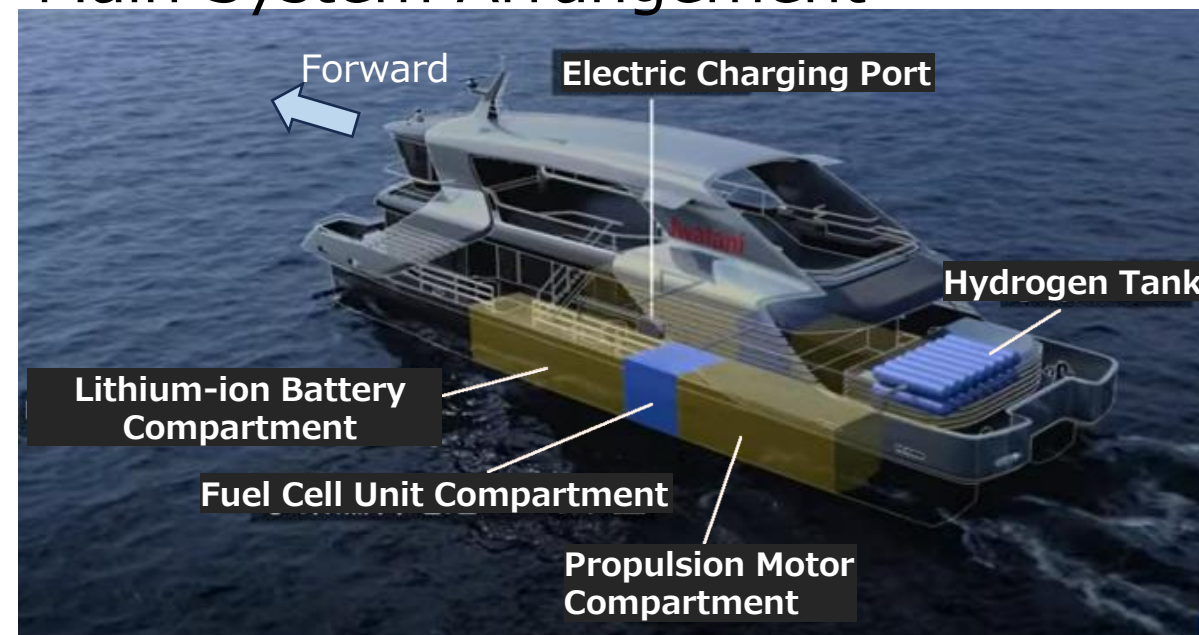


②FC Ship – Propulsion System Overview

Electric Propulsion System Overview



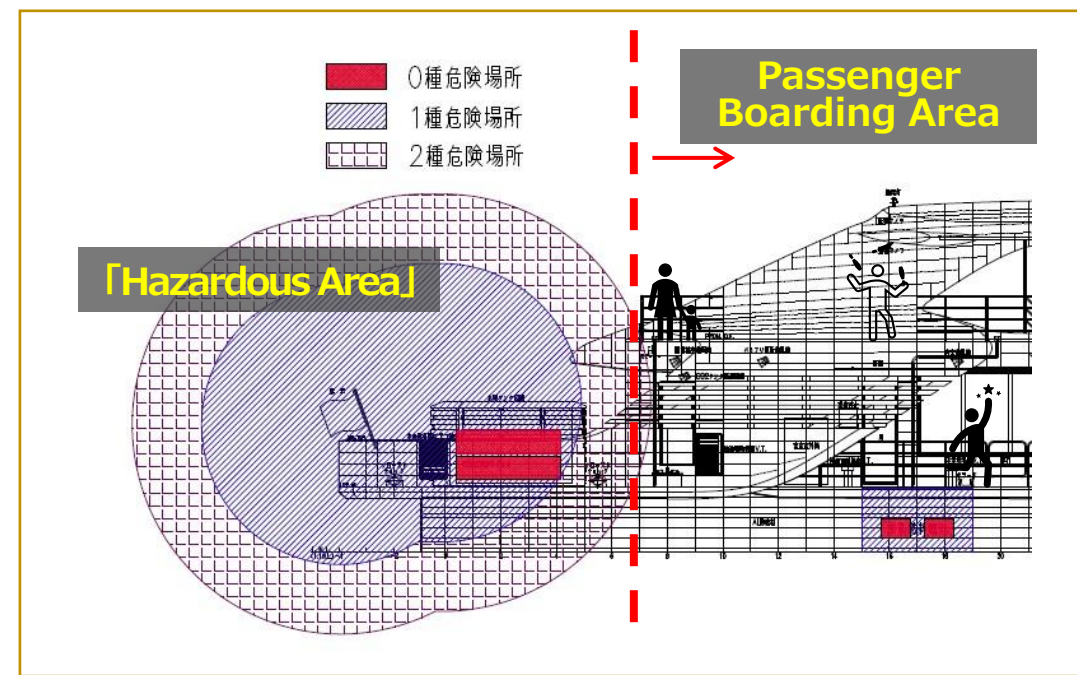
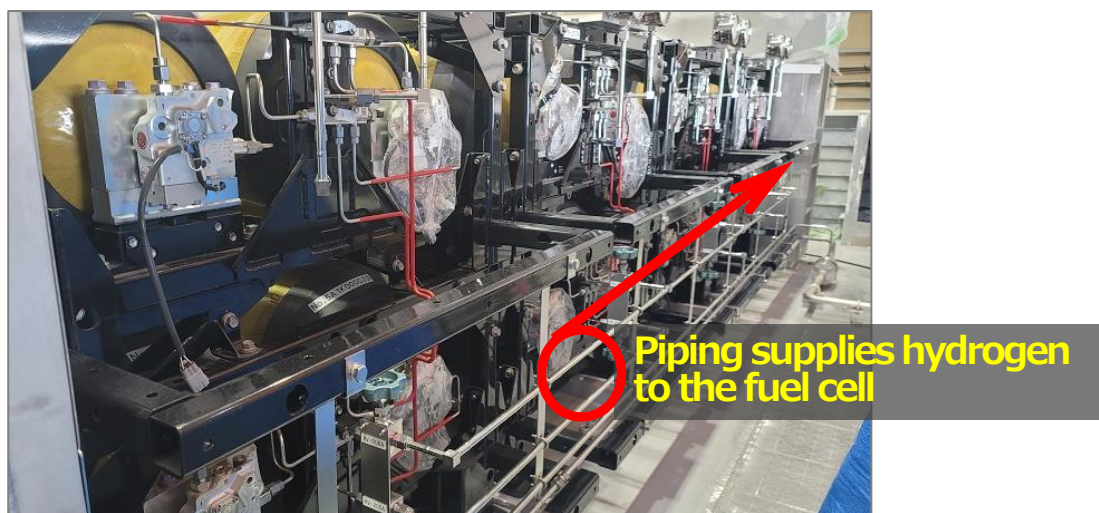
Main System Arrangement



- The motor is powered either by electricity generated from **hydrogen fuel cells** or by electricity from **lithium-ion batteries**.
- Surplus electricity generated by the hydrogen fuel cells is used to charge the lithium-ion batteries.
- **Redundancy** is maintained by having **hydrogen** and **battery systems** on both sides(port and starboard).
- The ship does **not rely on internal combustion engines** (such as diesel or heavy oil), and hydrogen is refueled from a **dedicated onshore hydrogen station**.

②FC Ship – Hydrogen Tank Compartment

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③Bunkering Facility – Specification (Development Results) **Iwatani**

The Completed Bunkering Facility



Hydrogen Refueling System

Land : FCV refueling nozzle, 8m hose, 70MPa



Ship : 60kW×4 fuel cells, Type IV tanks,
equivalent to 2,000kWh of Hydrogen

Charging System

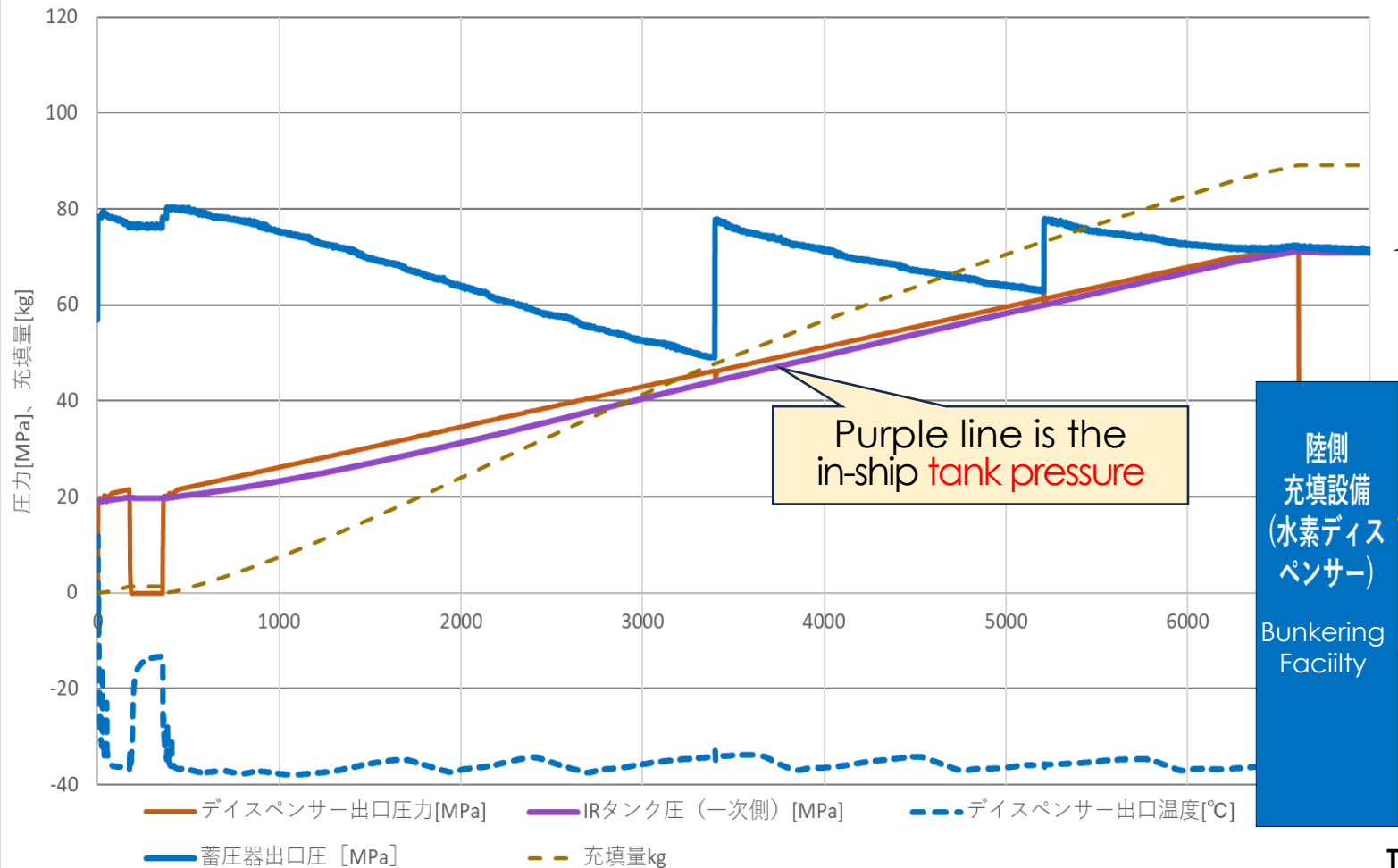
Land : Rapid charger 90kW×2
(200A/450V×2ports, cable length 20m)



Ship : Battery approx. 1,000kWh

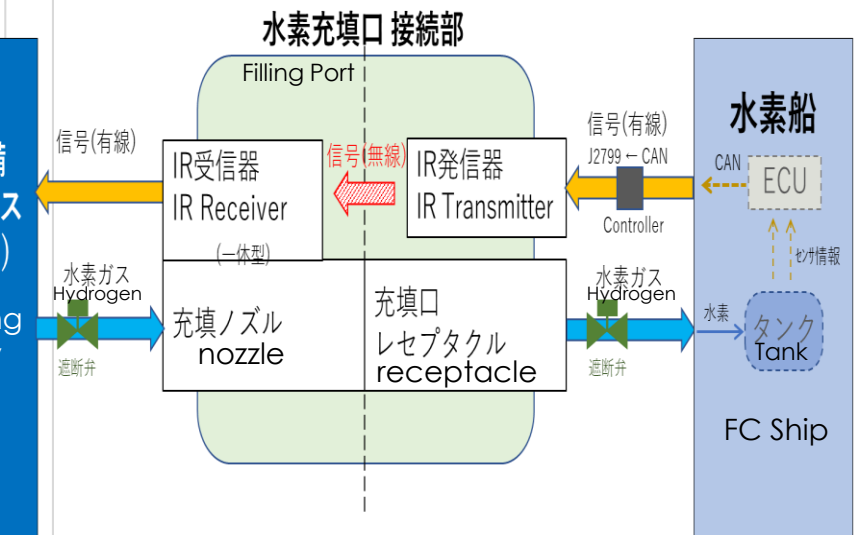
③Bunkering Facility – Specification (Development Results) **Iwatani**

Hydrogen Gas Filling Test Example



Implemented IR communication similar to that used for FCV, enabling 70MPa refueling under various conditions.

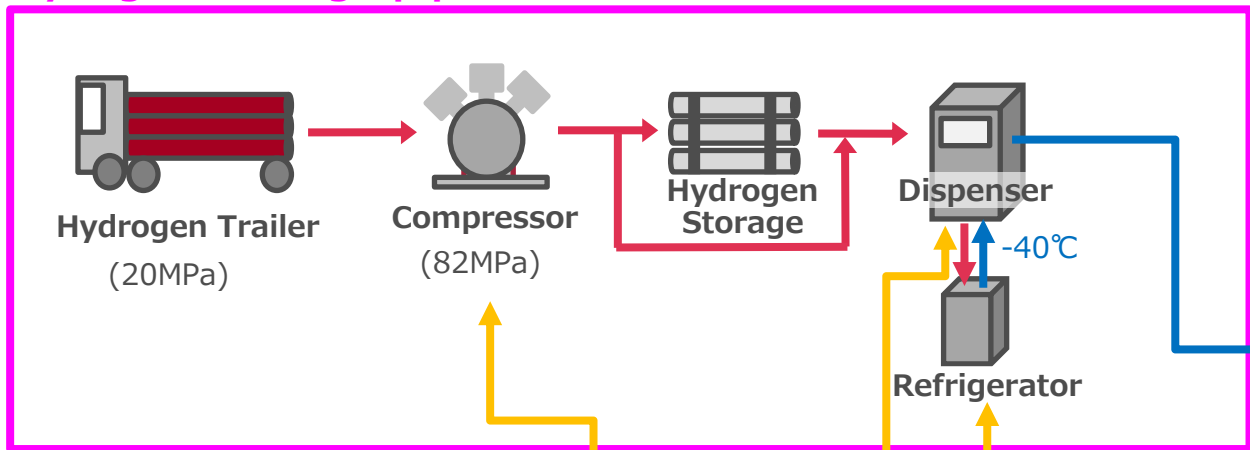
70MPa



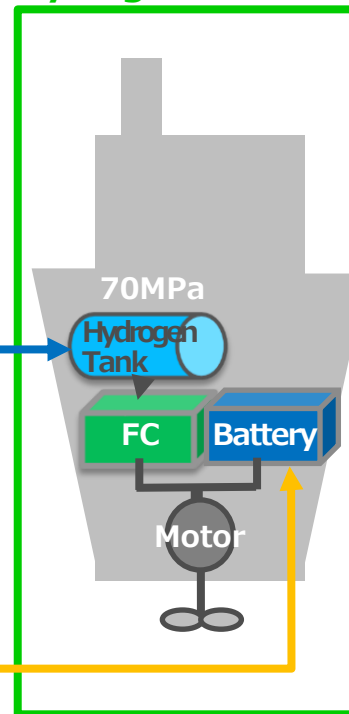
IR Communication Schematic

③Bunkering Facility – Energy Managemant

Hydrogen Refueling Equipment



Hydrogen Fuel Cell Ship



Electric Charging Equipment

