

# Overcoming sustainability challenges of fuel cell maritime applications: ammonia and methanol cases

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# Outline

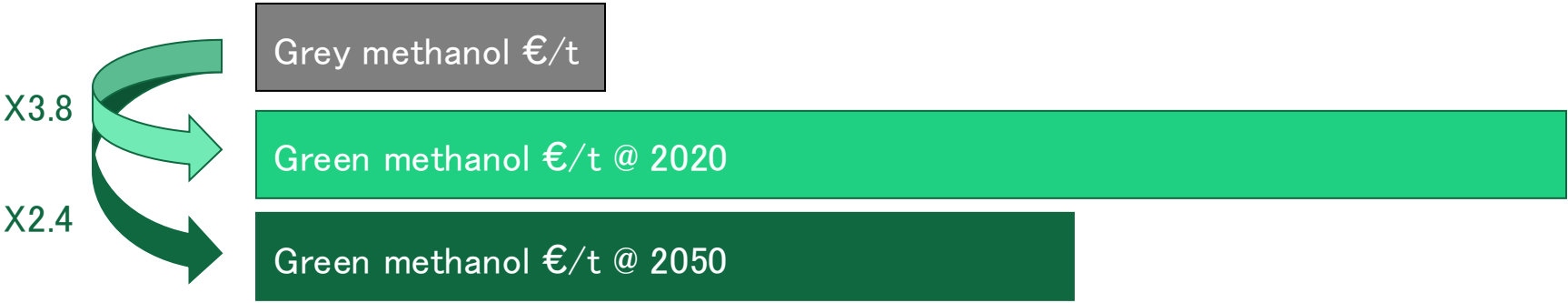
- Sustainable fuels for maritime applications.
- Boosting fuel conversion efficiency with solid oxide fuel cells: ammonia example.
- Improving onboard carbon capture with fuel cells methanol example.
- Concluding remarks

# Sustainable fuels for maritime applications

# Sustainable fuels for maritime applications

## The green energy allocation challenge

- The **infrastructure** for attaining 2050 decarbonization targets is **enormous**:
  - Road: 20 EJ 
  - Aviation: 25–50 EJ 
  - Shipping: 15 EJ 
  - Chemicals: 15 EJ 
- Bioenergy is a limited resource  $\approx 65$  EJ !
- $\text{NH}_3, \text{H}_2$  by SOEC  $\rightarrow$  800 GW  $\left\{ \begin{array}{l} \uparrow 250.000 \text{ 6MW} \\ 25 \text{ years} * 60 \text{ GW/y} \end{array} \right.$
- The **cost** of green alternatives is **3–4 times higher** than NG-based ones:



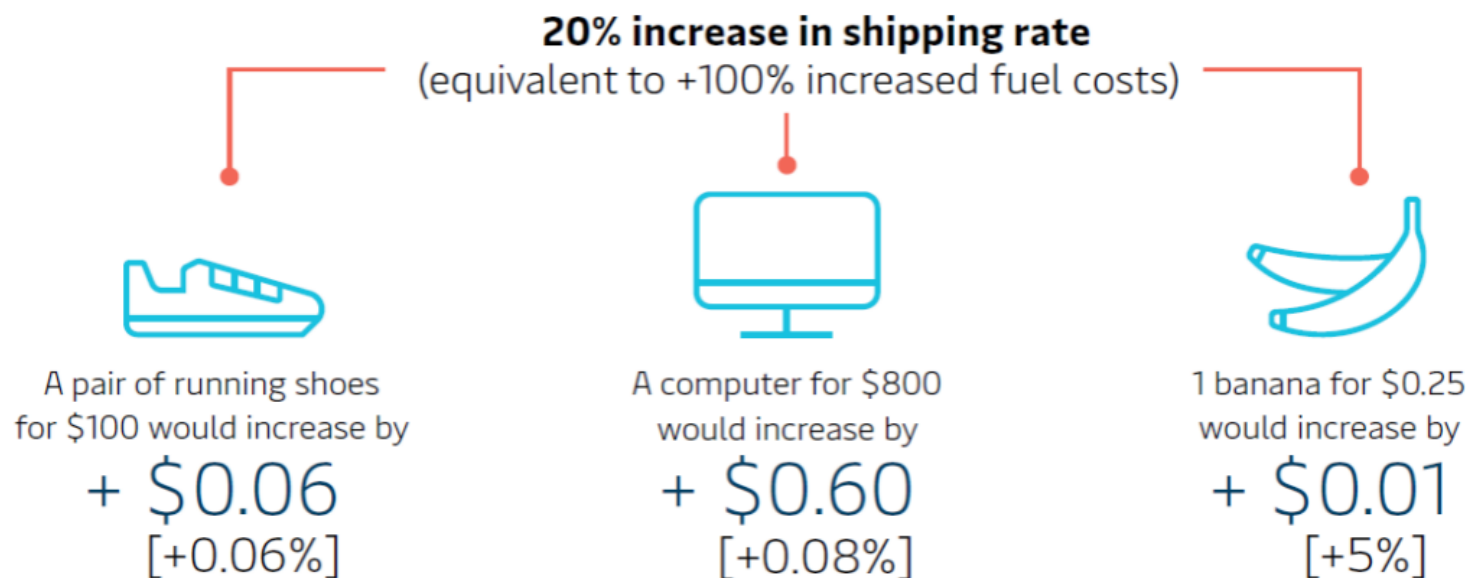
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# Sustainable fuels for maritime applications

## Estimates on the impact of consumer prices

- The higher fuel costs are estimated to have **limited impact on the price of goods** transported

### How decarbonisation affects consumer prices



Source: Calculations by Maersk

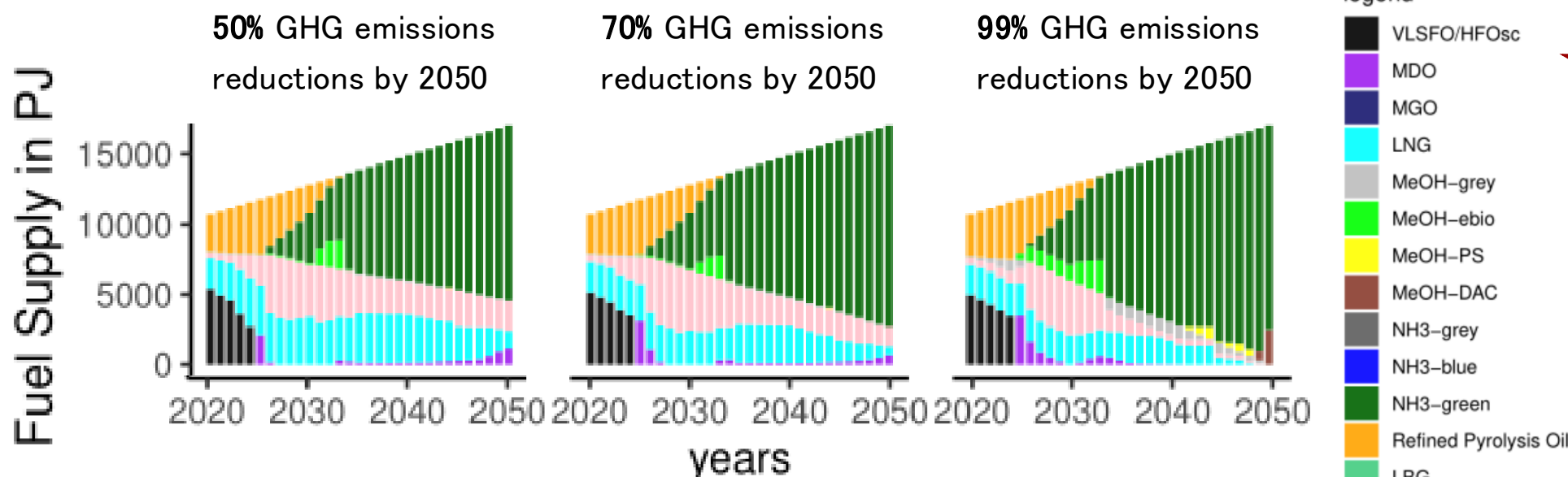


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Mærsk sustainability  
2020 report

# Sustainable fuels for maritime applications

## The roadmap for meeting decarbonization targets

- In an example scenario:
  - Initial reliance on bio-based alternatives and LNG/LPG.
  - Green ammonia gradual adoption and later dominance.



Scenarios for “**behind-the-meter**” constraint with “**medium**” biomass availability  
(full list of assumptions can be check in report →)

More  
details  
and  
scenarios



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# Boosting fuel conversion efficiency with solid oxide fuel cells: ammonia example

# Comparison between different fuel cells

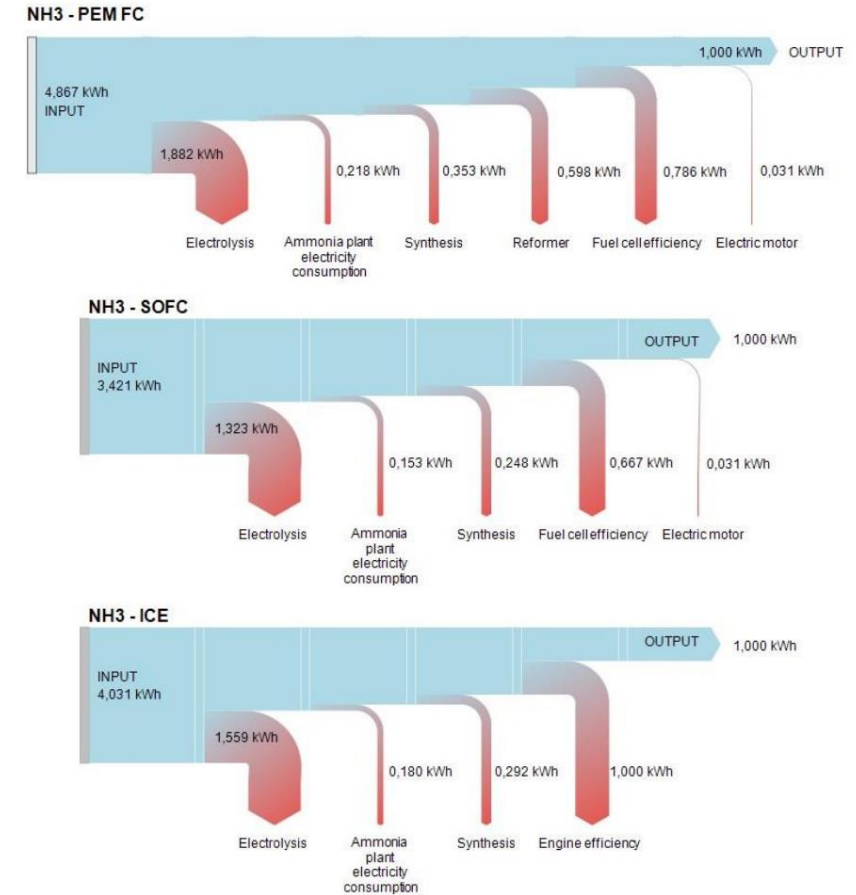
SOFCs outcompetes ICE efficiency for H<sub>2</sub> and green fuels

- SOFCs can reduce emissions of maritime transportation by increasing efficiency of ship propulsion



Figure 19. Electrical efficiency comparison of an internal combustion engine with PEMFCs and SOFCs

**Source:** Comparative report on alternative fuels for ship propulsion. Interreg North-West Europe. H2SHIPS. 2020





# Recent NH3 SOFC projects at DTU Energy

## SOC4NH3



Prof. Peter Vang Hendriksen

## AEGIR



Prof. Anke Hagen

## SOFC4Maritime



Prof. Henrik Lund Frandsen

## AMON



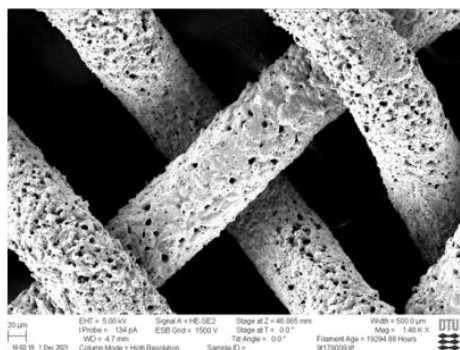
Prof. Henrik Lund Frandsen

# Challenges of ammonia-SOFCs

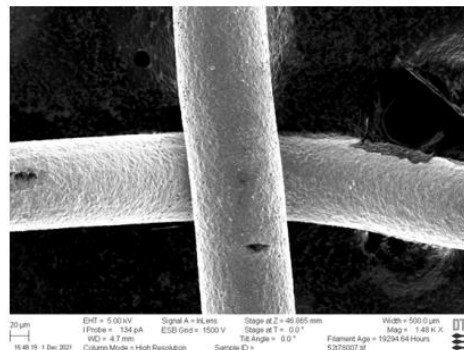
## Nitriding of metallic components

- Significant reduction of stack lifetime due to the nitriding process

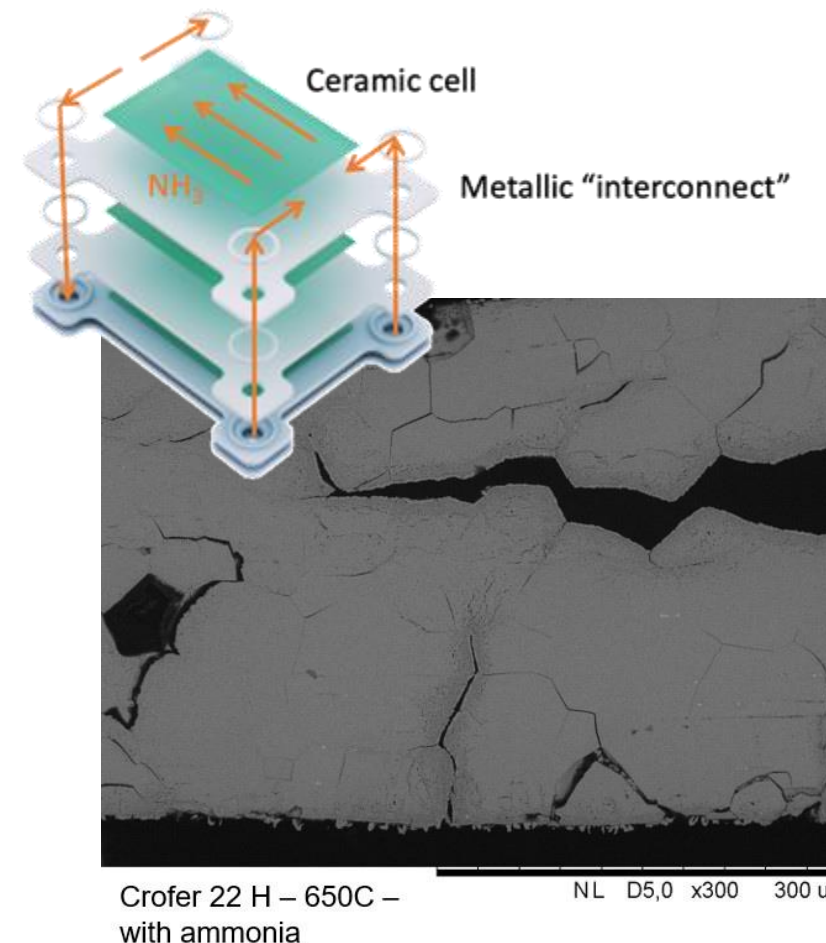
Ammonia



Hydrogen/Nitrogen



SEM of the Ni-mesh used for current collection in the long-term cell test experiments [1].



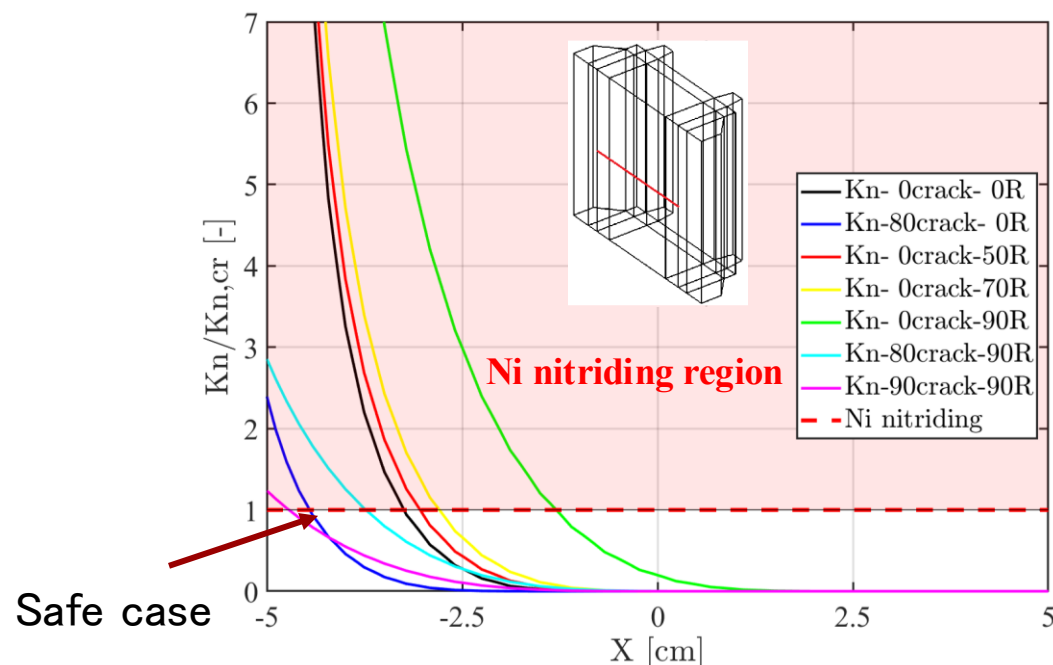
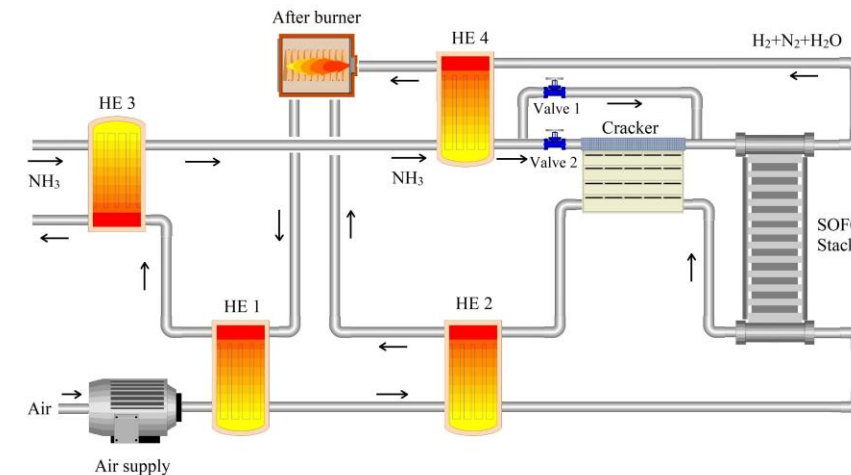
Interconnect after exposure to ammonia

[1] Hendriksen, P. V., Mond, F., Sun, X., Calogno, R., Frandsen, H. L., Rizvandi, O. B., ... & Hansen, J. (2023). Ammonia as an SOFC Fuel. ECS Transactions, 111(6), 2085.

# Solutions for ammonia-SOFCs

## Ammonia pre-cracking and anode recirculation

- To protect the stack, we need an **external cracker**.
- To obtain high efficiency we need **recirculation**.
- External cracker reduces the efficiency (high airflow for cooling).



Description	System efficiency[%]
0% crack, 0% R	~ 53.4
80% crack, 0% R	~ 51.4
0% crack, 50% R	~ 63.5
0% crack, 70% R	~ 68.7
0% crack, 90% R	~ 74.2
90% crack, 90% R	~ 72.4

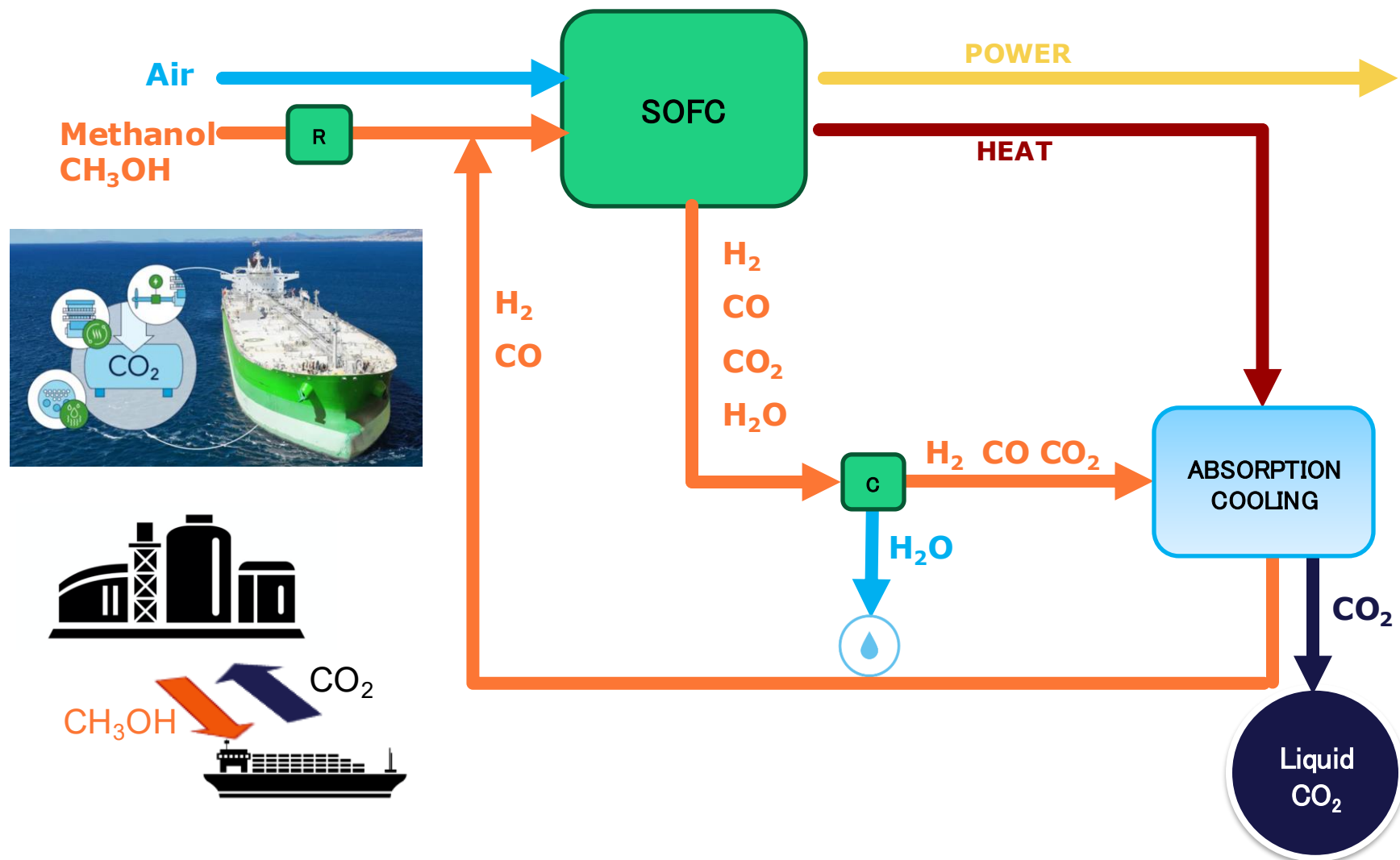


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# Improving onboard carbon capture with fuel cells methanol example

# Integrating SOFCs with onboard carbon capture

Novel onboard carbon capture solutions enabled by fuel cells



- ~ 68 % efficiency
- “free” capture and liquifaction of  $\text{CO}_2$
- $\text{CO}_2$  can be re-used for methanol

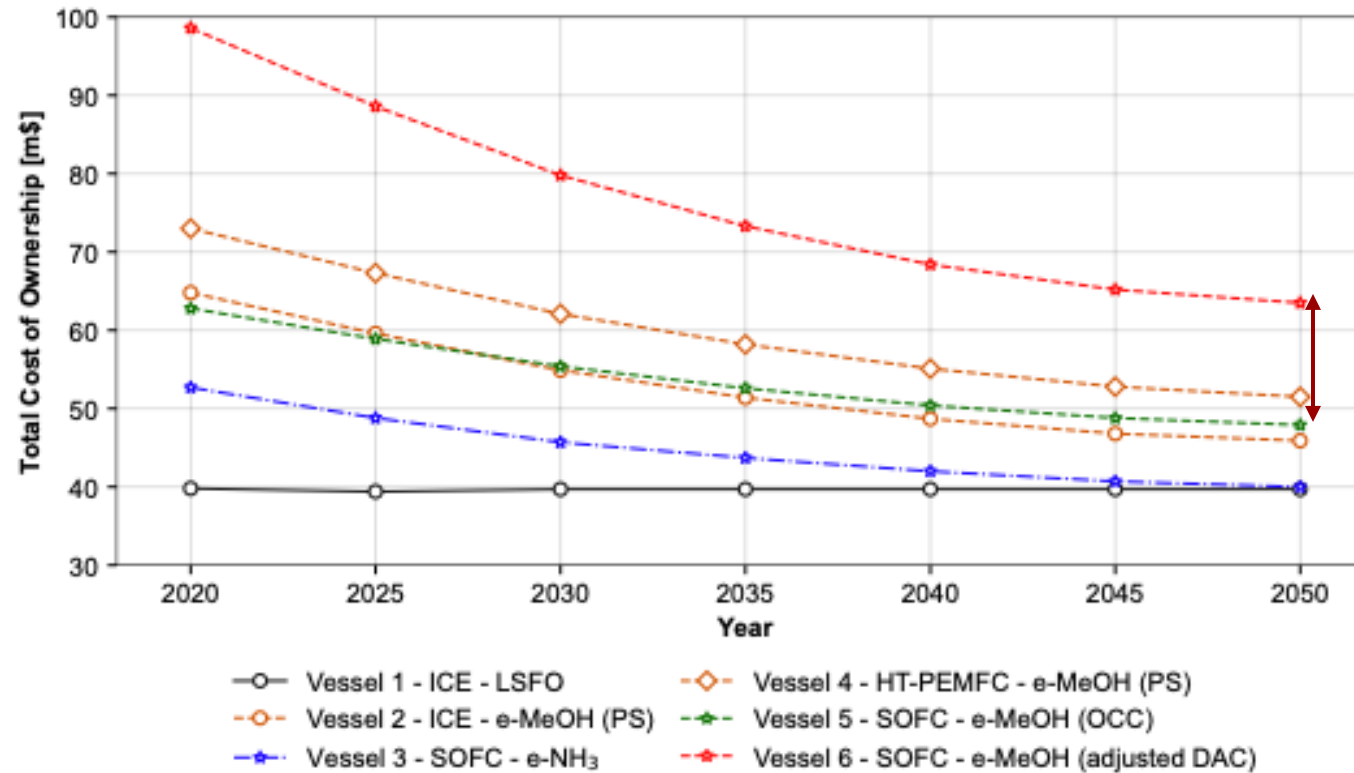


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# Integrating SOFCs with onboard carbon capture

## Total cost of ownership benchmark

- Ammonia-SOFC is still the **cheapest solution** for decarbonization.
- Onboard carbon capture is **significantly cheaper** than direct air capture alternative.



**Source:** Techno-economic analysis of methanol fueled solid oxide fuel cell systems with energy efficient carbon capture in maritime transportation (in preparation)

# Closing remarks and acknowledgements

# Concluding remarks

## Future perspectives

- Decarbonization of maritime transport will call for (i) sustainable fuels (ii) efficient systems (iii) onboard carbon capture solutions.
- Main insights from DTU Energy:
  - Sustainable fuels are predicted to **cost 2–4 time more** until 2050
  - Limited bioenergy calls for **ammonia** and onboard carbon capture.
  - Only **SOFCs** can outcompete ICEs **efficiency-wise**.
  - Ammonia problems can be solved by **pre-reforming** and **anode recirculation**.
  - Fuel cells enable **efficient onboard carbon capture**.



# Acknowledgements

Thanks for your attention



Arash Nemati  
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Peter Vang Hendriksen  
Professor



Henrik Lund Frandsen  
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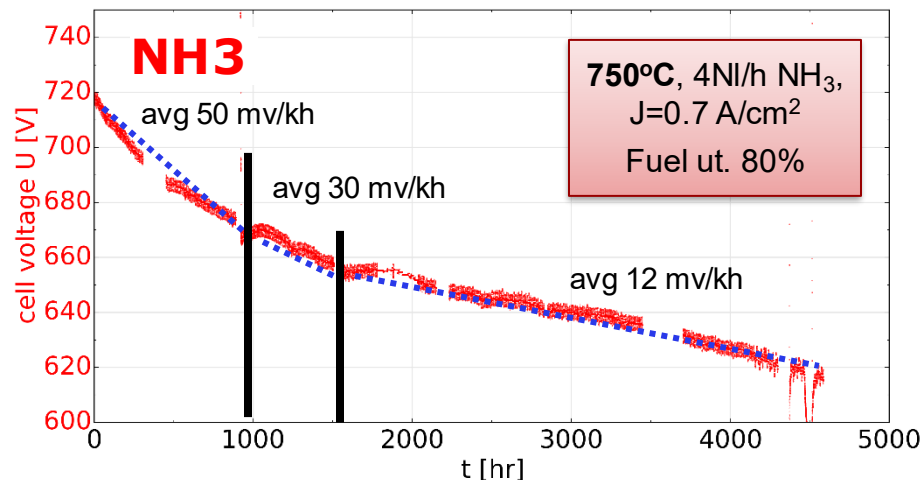
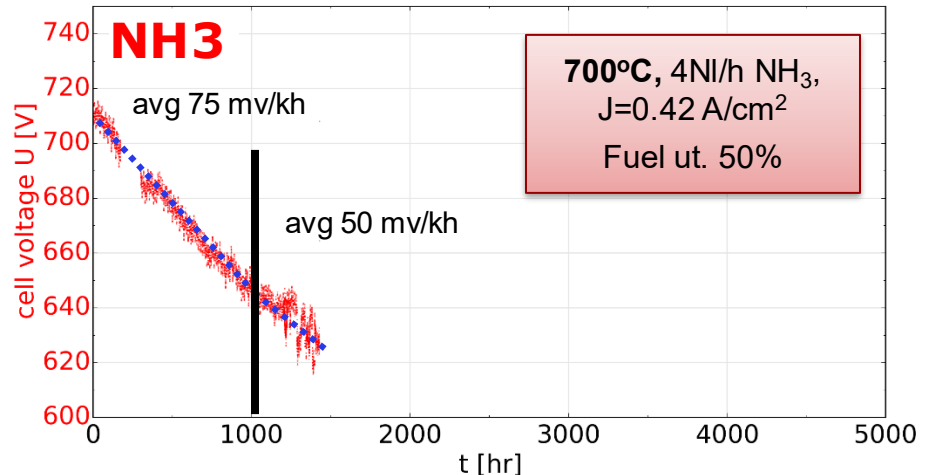
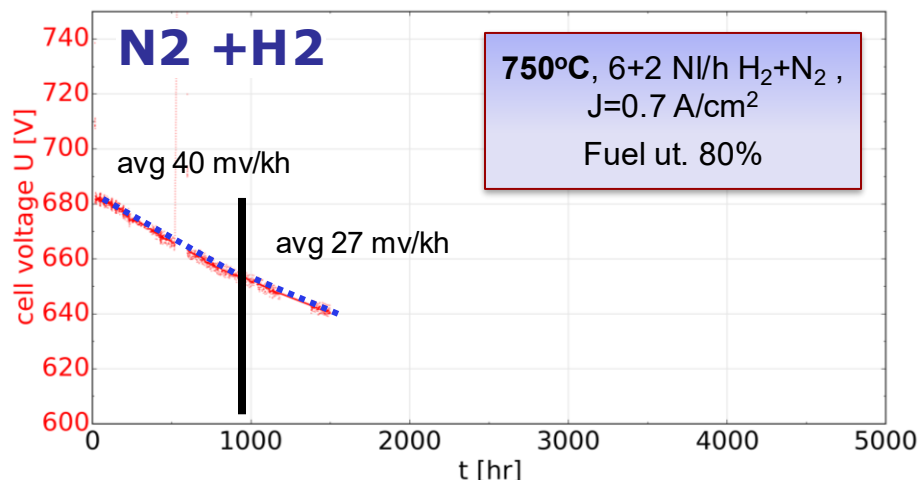
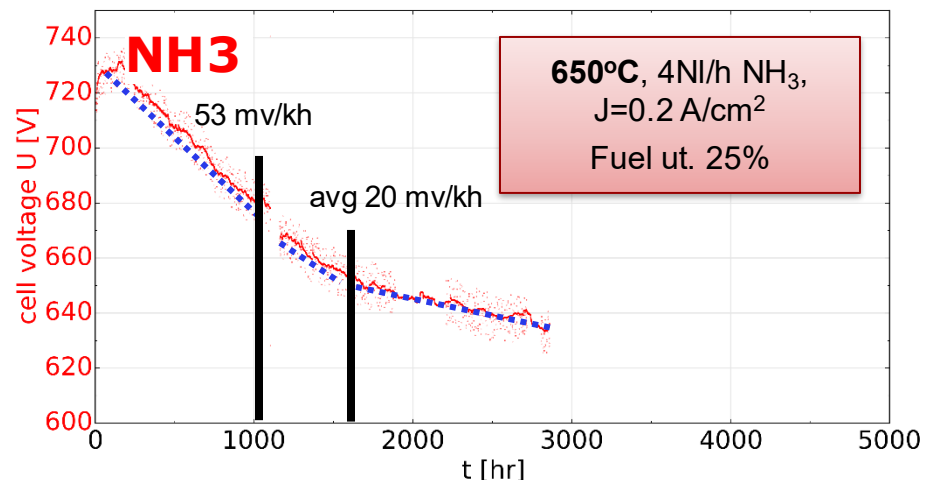
DTU



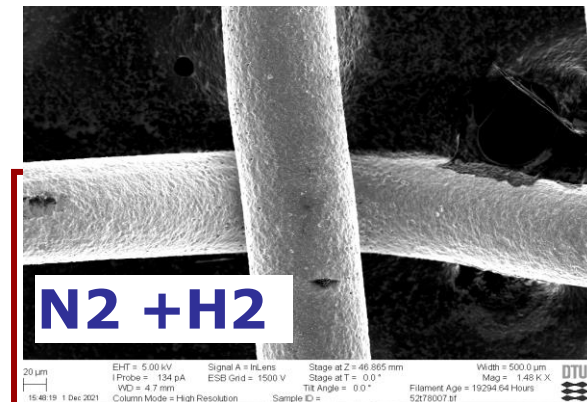
Backup slides

# Cell operation with $\text{NH}_3$

# Use of ammonia in SOFC -> Durability at various T



## Auxiliary Ni mesh



- Damage to Ni mesh
- No damage at active part

➡ No dramatic effect on durability of ammonia ➡ 2 - 3 %/1000 hr, FU ~ 80%

Results from EUDP project; "SOC4NH3", project no. 64018-0546

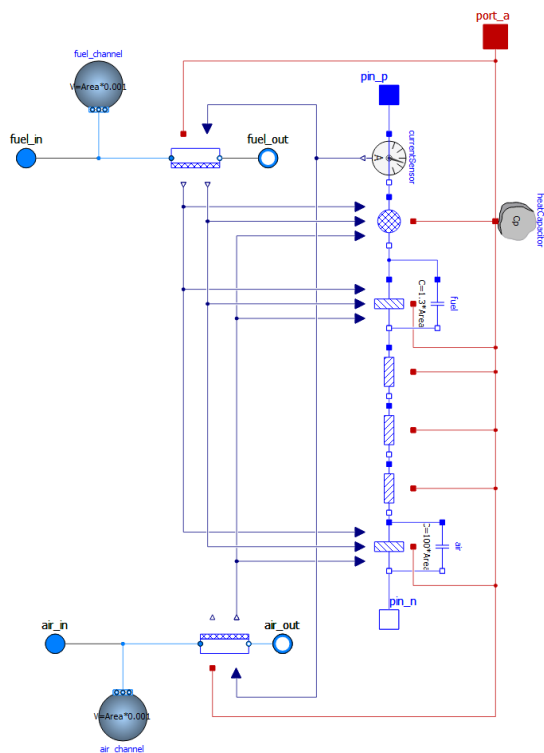
Backup slides

# Open-source initiative: NEST

# Vision: Modelica simulation

Work in progress

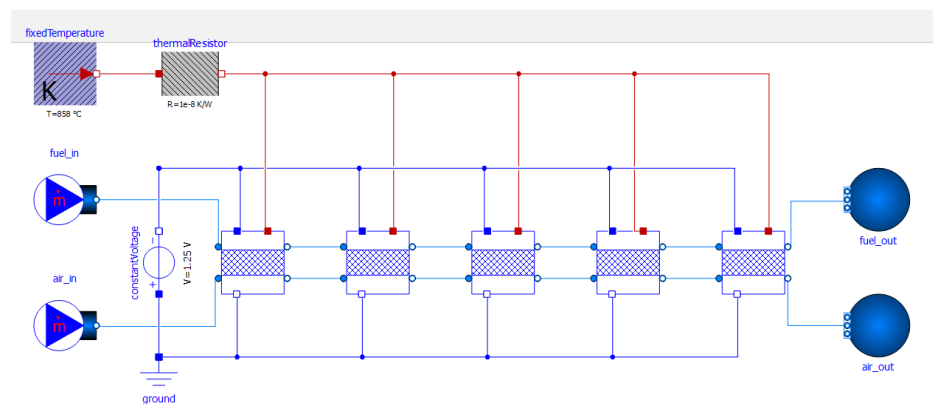
Detailed description of overpotential sources for each cell segment



**Cell segment unit**

Equivalent circuit representation

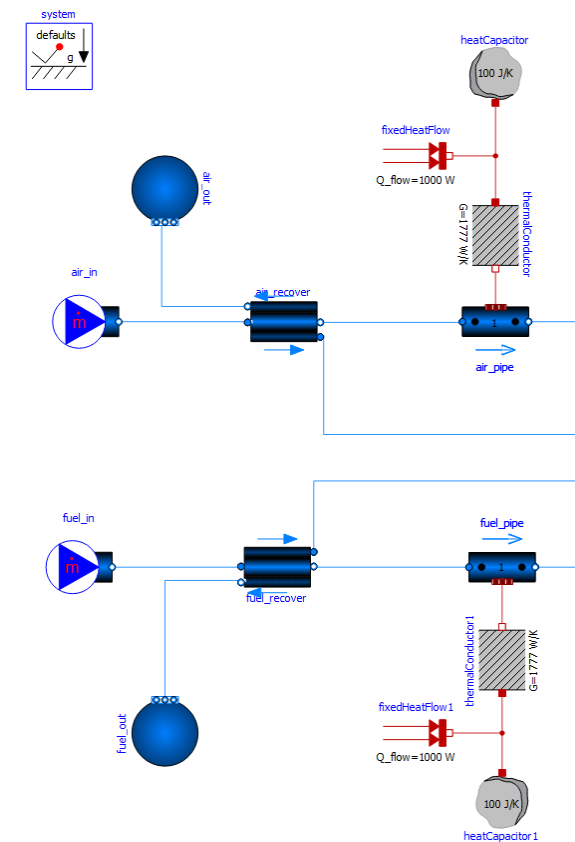
Finite element methods to convert PDE into multi-ODE problem reusing cell segments



**Single repeating unit**

Finite element representation

Module balance of plant integration using Modelica library

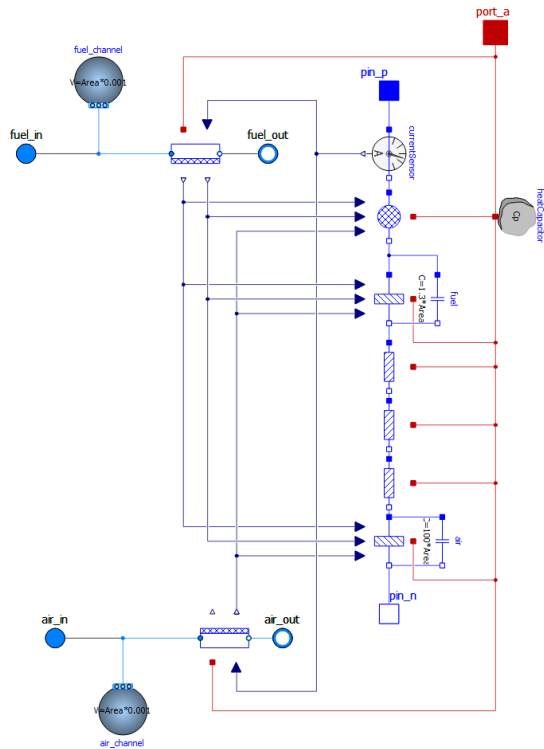


**Module unit**

Conventional components

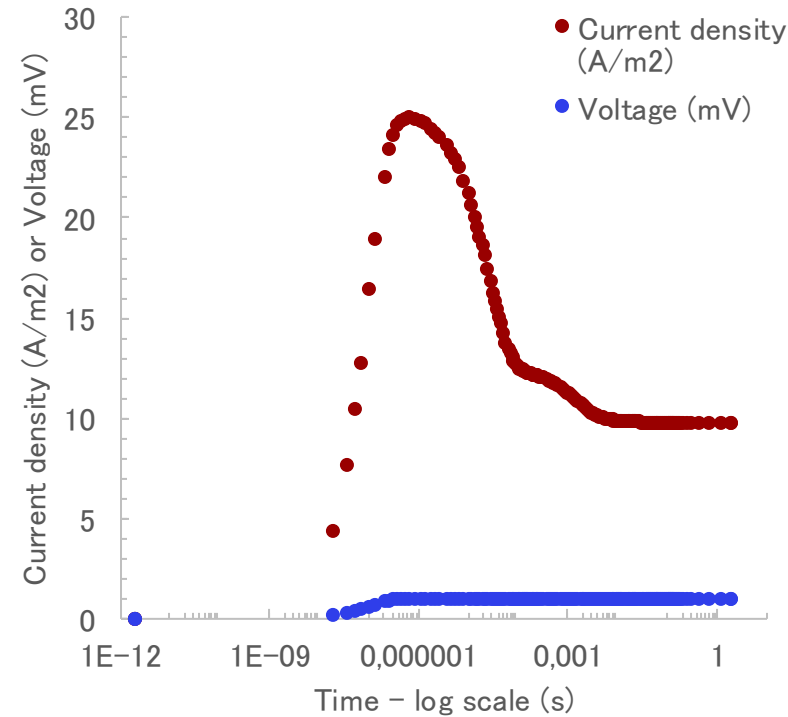
# Vision: Modelica simulation

User case example: EIS validation and parameter inference



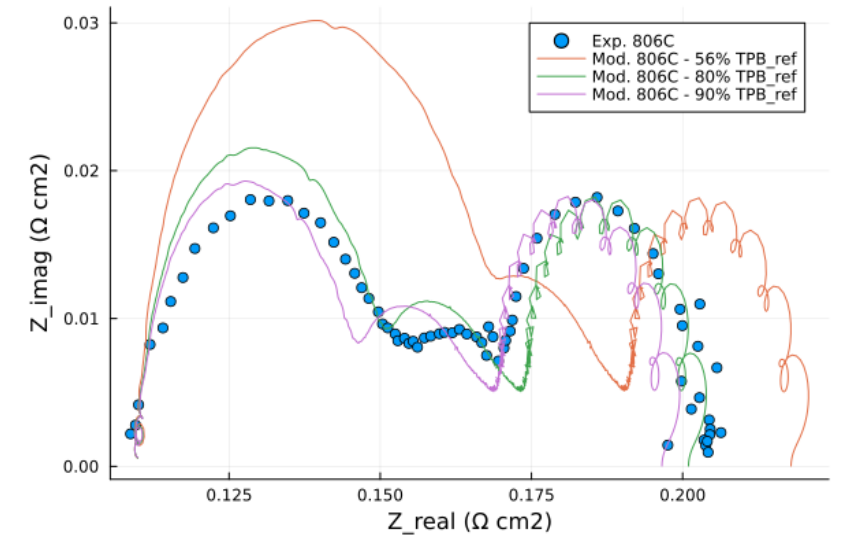
Cell segment unit

Equivalent circuit representation



Dynamic response in time domain

Potential step with current relaxation



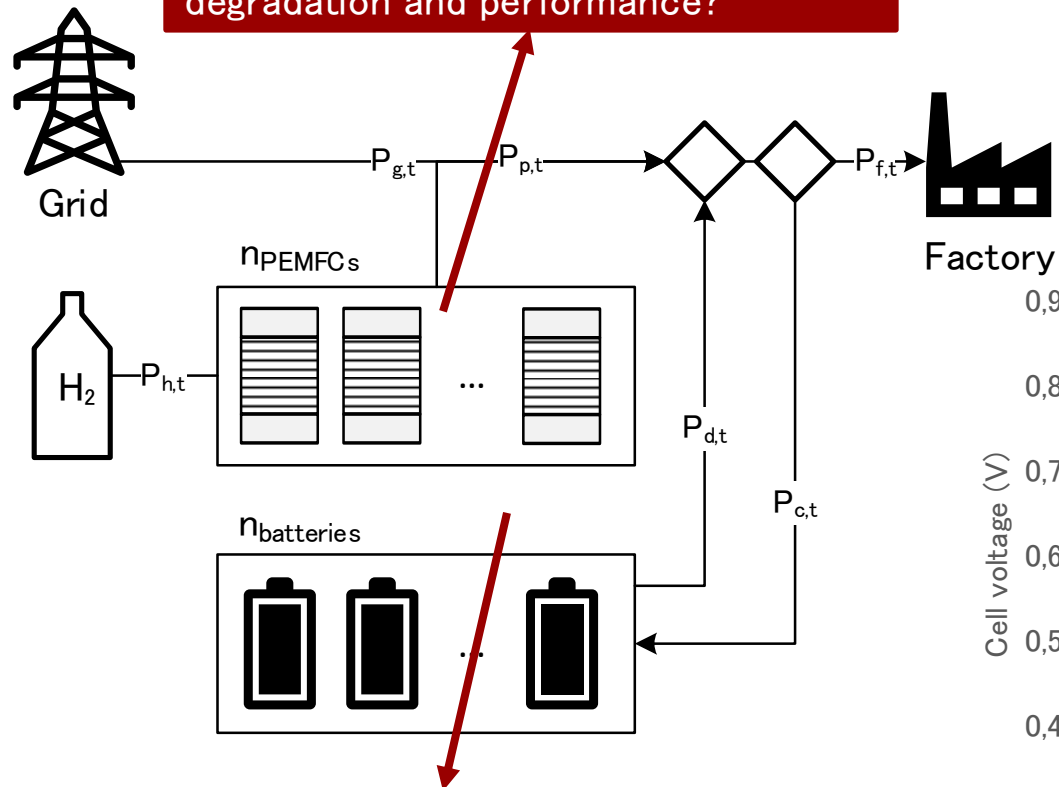
EIS simulation

Identification of modeling parameters compared with experiments

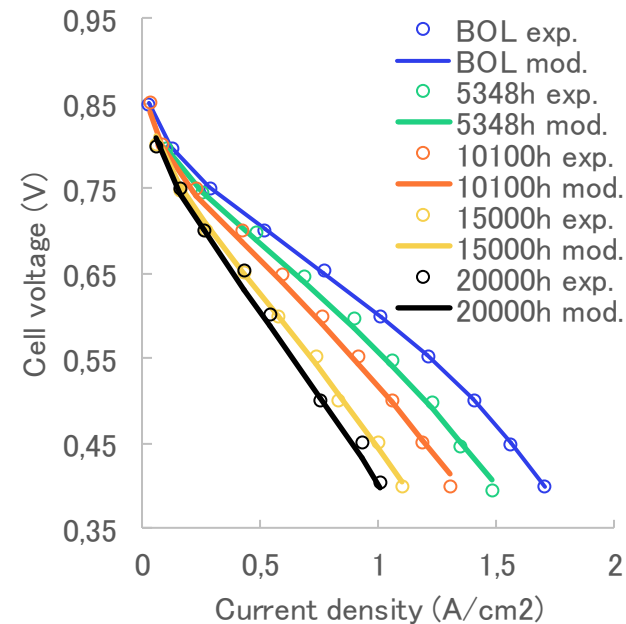
# Fuel cell degradation and open science

## dEMS – Degradation-aware EMS

(A) How PEMFC operation affects degradation and performance?



Degradation model  
Simplified model for EMS

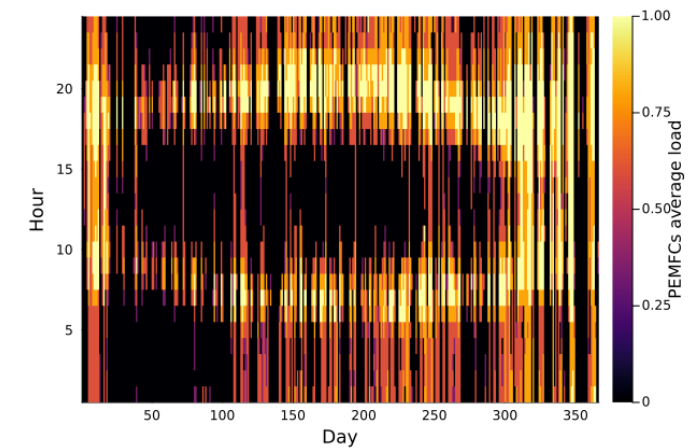


(B) How to optimize the non-linear problem of operation and sizing?



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dEMS

Open-source software



Operation optimization